Material Safety Data Sheet (MSDS)

Prepared on: 2004/04/05

1. Product and company identification

Product name NITOFLON

Name of product(chemical name, brand name, etc.): NO.973UL

Supplier product code: 60300-40-15-0-0-E 0804060027

Company identification

Name of the supplier: NITTO DENKO CORPORATION KANTO PLANT

Address : 366-8521 1-8-5, HATARA, FUKAYA, SAITAMA, JAPAN

A Section in Charge : QUALITY ASSURANCE SECTION

Telephone number: 81-48-571-3177 FAX number: 81-48-573-1043

Emergency telephone number: 81-48-571-3171

2. Composition / information on ingredients

Distinction between a

Compound

substance and a preparation:

The common chemical name or the generic name	Glass Clothing	Silicone Adhesive	Polytetrafluoroethylene
Synonyms	-	-	PTFE
Chemical formula or structural formula	Si02, Al203	-	(CF2-CF2)n
Content(mass%)	20 to 50	10 to 40	30 to 70
The serial number of the notifications on the official gazette	-	7-476	6-939
CAS number	65997-17-3	-	9002-84-0

3. Hazards identification

Hazards classification : Not specified

Most important hazards and effects of the product

Adverse human health

effects:

PTFE: Inhalation of the micro particles from heating item above melting point or

above 260 deg C cause polymer fume fever, a temporary flu-like illness wiith fe

ver, chills and sometimes cough for long duration.

Trace amount of HF and CF were evolved at over 400 deg C.

Environmental effects: Do not release into the environment.

Physical and chemical

PTFE: Inhalation of the micro particles from heating item above melting point or hazards : above 260 deg C cause polymer fume fever, a temporary flu-like illness wiith fe

ver, chills and sometimes cough for long duration.

Trace amount of HF and CF were evolved at over 400 deg C.

Specific hazards: PTFE: Inhalation of the micro particles from heating item above melting point or

above 260 deg C cause polymer fume fever, a temporary flu-like illness wiith fe

ver, chills and sometimes cough for long duration.

Trace amount of HF and CF were evolved at over 400 deg C.

4. First-aid measures

Inhalation: No specific intervention is indicated as item is not likely to be hazardous by i

nhalation.

Consult a physician if necessary.

If exposed fume from overheating or combustion, move to fresh air.

Consult a pysician if symptoms persist.

Skin contact: Glass fiber might be scratchy by skin contact, so washing the face and hands aft

er use is advisable.

If molten fluoropolymer gets on skin, cool rapidly by cold water.

Do not attempt to peel polymer from skin.

Obtain medical treatment for thermal burn.

Eye contact: In case of contact, remove item carefully, flush eyes with water, and consult a

physician.

Ingestion: Make the patient forcibly vomit immediately.

Consult a physician if necessary.

A brief description of the most important symptoms

and effect :

Protection of first-aiders : Special notes to a physician :

5. Fire-fighting measures

Extinguishing media : Ordinary extinguisher (water, foam, carbon dioxide, dry sand, powder, etc. not s

pecified especially.)

Specific hazards: It might be occured the inhalation by the fume and decomposed gasses, and the bu

rn by melted glass.

Protection of firefighters: Wear the full-face mask, self-contained breathing apparatus and full protective

equipment.

6. Accidential release measures

Personal precautions : Not applicable Environmental precautions : Not applicable

Methods for Cleaning up

Recovery: None due to no possibility of release

Neutralization:

Disposal :

7. Handling and storage

Handling

Technical measures : Do not heat item above 260 deg C.

Keep with local exhaust ventulation and aspirator in using such a high temperatu

re.

Prevention of user exposure: If the much fuzz was scattered, wear the dust-proof mask and protective goggles.

Precautions : Do not heat item above 260 deg C. Safe handling advice : Do not heat item above 260 deg C.

Keep with local exhaust ventulation and aspirator in using such a high temperatu

re.

Storage

Technical measures: Not specified on safety viewpoints.

Incompatible products: Nothing particular

Storage conditions

Suitable storage conditions: Avoid wet and direct sunshine, and store it in a room temperature and humidity.

Storage conditions to be

avoided:

Avoid storage at high temperatures and humidity.

Packaging materials : Not restrict
Recommended : Not restrict

8. Exposure controls / personal protection

Engineering measures : If the much fuzz was scattered, wear the dust-proof mask and protective goggles.

Ventilation use local exhaust to completely remove vapors and fumes liberated du

ring processing above 260 deg C from work area.

Personal protective equipment

Respiratory protection: If the much fuzz was scattered, wear the dust-proof mask.

Not required usually.

However need with an air-line mask in case that human was exposed with deductive

compounds in heating process.

Hand protection: Not required usually.

If the much fuzz was scattered, wear the protective gloves.

Eye protection: Not required usually.

If the much fuzz was scattered, wear the protective goggles.

Skin and body protection: Not required usually.

If there is a potential contact with hot/molten material, wear the heat resistan

t clothing, glasses, gloves and foot wear.

Some products only become

ie

hazardous under special

condition:

(Large amount, High concentrations, Elevated temperature, Elevated pressure)

Above 260 deg C

9. Physical and chemical properties

Physical state

Form: Tape Solid

Colour: Yellowish White

Odour: Nothing

pH: Not applicable due to solid.

Specific temperature / temperature ranges at which changes in physical

state occur

Boiling point:

Fusing point:

Flash point:

No data

No data

No data

Explosion properties:

No data

Density:

2.1 to 2.3

Solubility, with indication of

the solvert :

Adhesive is soluble in solvent as a toluene.

10. Stability and reactivity

Stability: Nothing particular at less 260 deg C

Possible hazardous reactions occurring under specific

conditions :

products:

Nothing particular

Conditions to avoid : Avoid over 260 deg C
Materials to avoid : Nothing particular

Materials to avoid : Nothing particular
Hazardous decomposition PTFE: Inhalation of

on PTFE: Inhalation of the microparticles from heating item above melting point or above 260 deg C may cause polymer fume fever, a temporary flu-like illness with

fever, chills and sometimes cough for long duration.

Trace amounts of perfluorobuthylene, HF and CF were evolved at over 470 deg C.

11. Toxicological information

Acute toxicity: PTFE: Oral LD50 (Rat) > 1,250mg/kg

Local toxicity: No information is available.

Sensitization: PTFE: No information due to no-absorption on skin contact.

Inhalation of the microparticles from heating item above melting point or above 260 deg C may cause polymer fume fever, a temporary flu-like illness with fever,

chills and sometimes cough for long duration.

Specific effects

Carcinogenicity: PTFE: Conference of Japan Industry Sanitaion Society (1993), OSHA(1993) and NTP

has no description.

IARC: Group 3

Other: PTFE: Animal test: Effects in animals from single exposure by inhalation to high

concentration of the dust include irritation of lungs.

Repeat oral doses resulted in no observable toxic effects expect for alternation in the number of circulating white bloot cells after long-term dosing (25% of di

et for 90 days).

Test demonstrate no developmental toxicity in animals and no gentic damage in an

imals or in bacterial cell cultures.

12. Ecological information

Information on fate

Mobility: Really inert, so image no influence.

Persistence / degradability : No information is available.

Bioaccumulation : No information is available.

Ecotoxicity : No information is available.

13. Disposal considerations

Product: To be discarded as the industrial waster discarding agent by landfill without bu

rning in accordance with regional regulation.

Waste from residues: To be discarded as the industrial waster discarding agent by landfill without bu

rning in accordance with regional regulation.

Contaminated packaging : No contamination

14. Transport information

Informations for Code and

classification at

international regulations

Land: Not specified
Inland waterways: Not specified
Sea: Not specified
Air: Not specified

The UN classification number : Not correspond Specific precautionary Not specified

transport measures and conditions :

15. Regulatory information

Regulations: Not specified

16. Other information

- 1. Handle this product with great care, since the evaluation of its danger and toxicity may not be sufficient.
- 2. The above information is based on the most up-to-date data, yet the values of content and physica I/chemical properties are not guaranteed.
- 3. The cautionary statements are applicable for ordinary handling only. For special handling, please devise safety measures appropriate for the use.