



# TEST REPORT

Applicant : SHIN-ETSU SILICONE KOREA  
Address : GT Tower 15F, 1317-23, Seocho-dong, Seocho-gu,  
Seoul, 137-070 Korea

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Report No. RT14R-S1342-001-E

Date: Mar. 13, 2014

Sample Description : The following submitted sample(s) said to be:-

Name/Type of Product : KE-45  
Name of Material : SILICONE  
Sample ID No. : RT14R-S1342-001  
Manufacturer/Vendor : SHIN-ETSU SILICONE KOREA

Sample received : Mar. 10, 2014  
Testing Date : Mar. 10, 2014 ~ Mar. 13, 2014

Test Type : RoHS wet chemical analysis  
Test Method(s) : Please see the following page(s).  
Test Result(s) : Please see the following page(s).

\* Note 1 : The test results presented in this report relate only to the object tested.

\* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

Approved by,

Jade Jang / Lab. Technical Manager

Authorized by,

Bo Park / Lab. General Manager

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# TEST REPORT

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Date: Mar. 13, 2014

Report No. RT14R-S1342-001-E

Sample ID No. : RT14R-S1342-001

Sample Description : KE-45

Test Item	Unit	Test Method	MDL	Result
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	2	N.D.
Hexavalent Chromium (Cr <sup>6+</sup> ) (For non-metal)	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by alkaline digestion and determined by UV-VIS Spectrophotometer	1	N.D.
<b>Polybrominated Biphenyl (PBBs)</b>				
Monobromobiphenyl	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
<b>Polybrominated Diphenyl Ether (PBDEs)</b>				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321 Edition 1.0 : 2008, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Seonae Kim, Hyojoo Kim, Misun Lee

Notes : mg/kg = ppm = parts per million  
< = Less than  
N.D. = Not detected ( <MDL )  
MDL = Method detection limit

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# TEST REPORT

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Date: Mar. 13, 2014

Report No. RT14R-S1342-001-E

Sample ID No. : RT14R-S1342-001

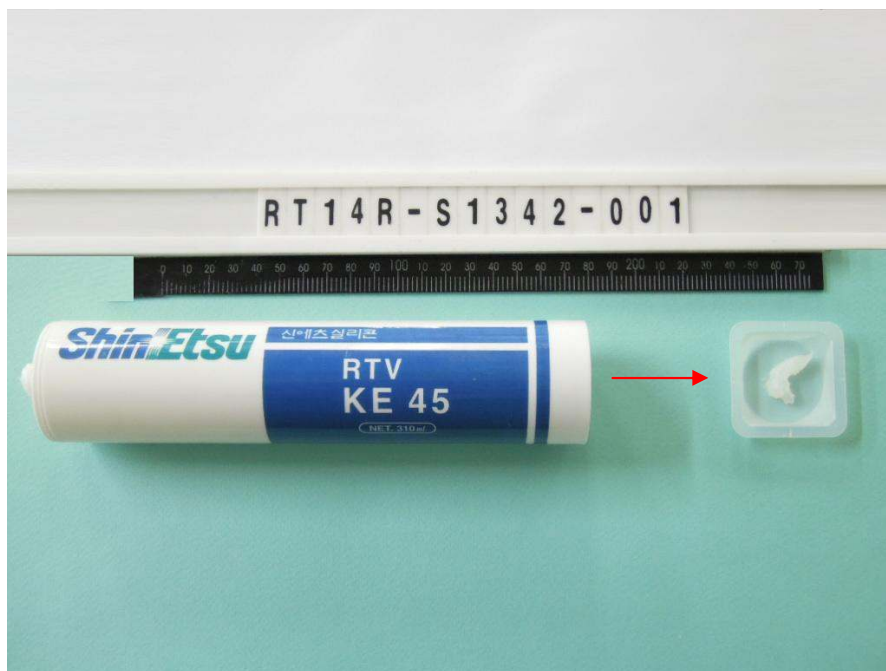
Sample Description : KE-45

Test Item	Unit	Test Method	MDL	Result
Bromine (Br)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.
Chlorine (Cl)	mg/kg	With reference to EN 14582, by oxygen combustion with bomb and determined by IC	30	N.D.

Tested by : Chanoh Kim

Notes : mg/kg = ppm = parts per million  
< = Less than  
N.D. = Not detected ( <MDL )  
MDL = Method detection limit

\* View of sample as received;-



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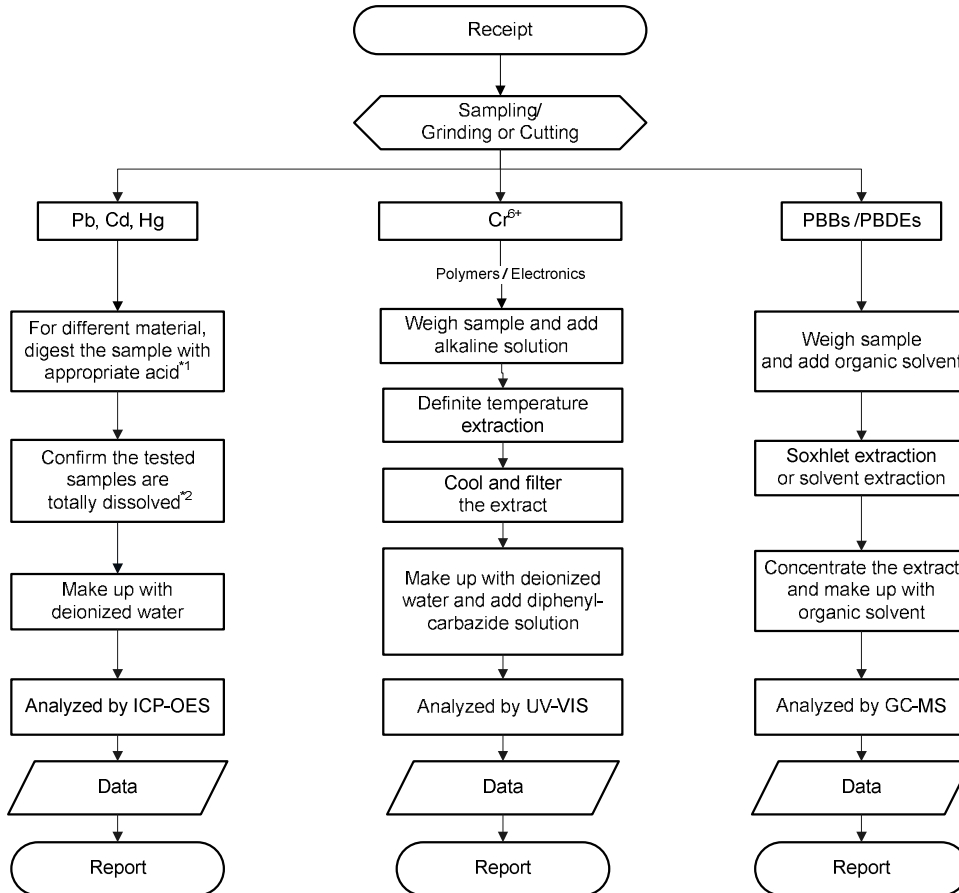
# TEST REPORT

Report No. RT14R-S1342-001-E

Sample ID No. : RT14R-S1342-001

Sample Description : KE-45

Flow Chart  
(IEC 62321 Edition 1.0)



**Remarks :**

\*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub> , H <sub>3</sub> BO <sub>3</sub>
Metals	HNO <sub>3</sub> , HCl, HF
Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

\*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.

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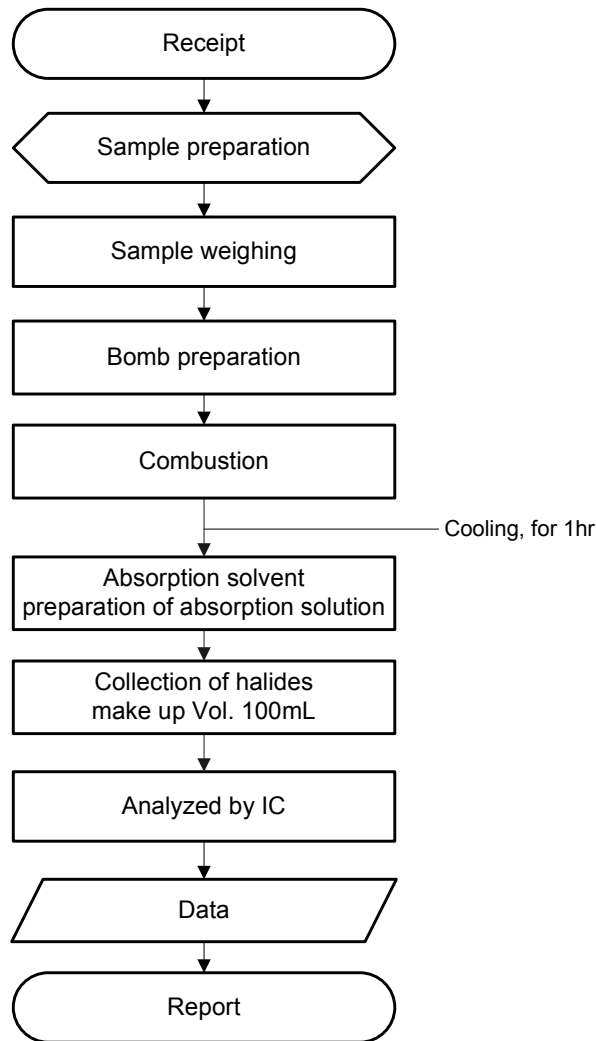
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Sample ID No. : RT14R-S1342-001

Sample Description : KE-45

## Flow Chart (Halogen)



\*\*\*\*\* End of Report \*\*\*\*\*

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